LF1309/LF1313 FIBER LASER

ENCLOSED COMPACT FIBER LASER

Bed Size: 1300x900mm / 1300x1300mm Fiber Laser source : MAX, Raycus or IPG

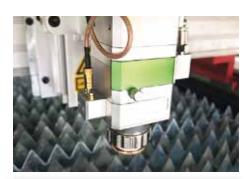
Power: 1kW, 1.5kW, 2kW

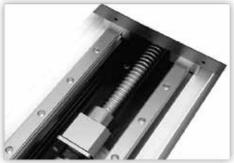


"The LF1390 is a fully enclosed fiber laser machine with a 1300x900mm bed. Perfect for education and business use, it is suitable for cutting thin sheet metals such as carbon, stainless steel, galvanised steel, aluminium, brass, etc. The LF1313 is the bigger brother with 1300x1300mm bed size (half sheet), open up your options and allow for larger signage lettering etc, while still providing a small overall footprint. Designed for precision cutting this machine has a full enclosure with CE certified protection safety glass."

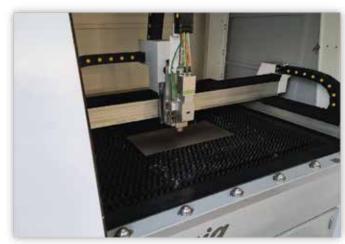
FEATURES:

- 1300x900mm or 1300x1300mm bed with full enclosure
- Removable access door at the rear for loading full sized sheets (Use the machine to cut down larger stock before processing)
- Large Viewing window with bright internal lighting
- Cypcut software Easy to use and compatible with most files
- Automatic edge seeking
- BCS100 Automatic material tracking Follows material surface allowing cutting of materials with sight bending or warping
- Raytools precision automatic focussing laser head
- Positioning and re-positioning accuracy 0.03mm
- Large Portrait style monitor screen
- Built-in computer, screen, and wireless controller
- Aviation 3rd generation aluminium gantry Lightweight and strong
- Delta servo motor drive
- Dual TBI ground ball screw drive Extremely high precision and supported on 2 both sides
- HIWIN quide rails
- Ball bearing rollers for loading on the front side
- Protective cover for drive system
- Industrial S&A water cooling unit
- Under table exhaust system, high pressure exhaust fan included
- Electronic regulators for all gas connections O2, N2 and compressed air, allowing for fully software-controlled pressure















Technical Parameters	Specification
Laser Power	1kW / 1.5kW / 2kW
Bed size	LF1309 – 1300* 900mm
	LF1313 – 1300* 1300mm
Machine Size	LF1309 – 2110(W)*2160(D)*1630(H)mm
	LF1313 - 2110(W)*2460(D)*1630(H)mm
Laser source type	MAX, Raycus or IPG
Laser Head Type	Raytools automatic focussing laser head
	BM110
Cooling Type	Industrial Water Cooling – S&A water chiller
Moving Speed	40m/min
Acceleration	0.5G
Laser Output Control	0-100% set by software
Drive method	Japanese Panasonic servo motor and ball screw drive system
Positioning Accuracy	0.008 mm
Re-positioning accuracy	0.02 mm
Minimum line width	0.1mm
Controlling Software	Cypcut Control System 2000E, including nesting, edge seeking and automatic crash protection
Graphic Format Supported	Graphics files - Ai, DXF, PLT, Gerber, G code – MaterCam, Type3, Wentai etc.
Compatible Software	Illustrator, photoshop, CorelDraw, Autocad, Solidworks, MaterCam, Type3, Wentai etc.
(for outputting supported formats)	
Colour Separation	Yes (imports colours to control cutting layers)
Auxiliary Equipment	Exhaust Fan, Industrial water cooling unit
Power Supply	Machine:
	1kW = 415V 50Hz 20amp
	1.5kW = 415V 50Hz 32amp
	2kW = 415V 50Hz 40amp
Gas Regulation	Software controlled electronic low- pressure O2 regulator (for fine adjustment at low pressure)
	And high pressure N2 and Compressed air electronic regulator (high pressure cutting)
Gas connection	O2 (mild steel and copper cutting) – 4 pack min
	Min 99.7% purity – 10m3/h maximum flow rate – 10bar max pressure
	N2 (Stainless, Aluminium, Brass and thin Mild steel cutting) – 9 pack min
	Min 99.9% purity – 40m3/h maximum flow rate – 24bar max pressure
	Compressed air (Stainless, Aluminium, Brass and thin Mild steel cutting)
	SEE OUR 18DHY-18Bar or 20DHY-20Bar COMPRESSOR OPTIONS
Working Environment	Temperature:0-45C, Humidity 5-95% (No Condensate Water)