

Heavy Beam Fiber Laser With Gantry Cover

LF12012S

Bed Size: 24000 x 1200 x 500mm

Fiber Laser Source: Max

Power: 12kW



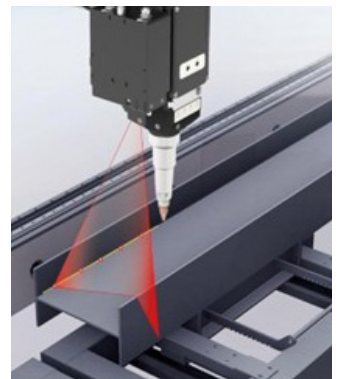
This large format gantry Fiber Laser was specifically designed to solve the needs of processing large format shaped beams, such as H beams. It features a modular bed, with a length of 32m, processing a single beam up to 24m, or dual beams working in pendulum while the other is unloaded/loaded. The whole laser head, chiller and control unit moves along the support beam. The integrated 5-Axis head, allows processing of all types to be made without rotating the beam. It's customised control system allows for fast importation of TEKLA 3D files with intelligent nesting and minimal user input.

Features:

- Single 24m bed size (custom sizes available)
- Mobile platform with fixed bed allows super heavy beams to be processed
- BOCI 5 Axis Laser Cutting head with large swing axis allows variety of processing
- Native integration with TEKLA for automatic nesting features – built on the CypCut Platform
- Contour scanning of the piece to visualise deformation allows for compensation in real-time
- Bevel cutting thickness of up to 25mm (12kW) 30mm (20kW) and 45mm (30kW)

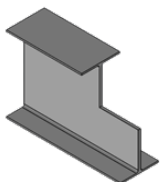


BOCI 5-Axis Bevel Cutting Head

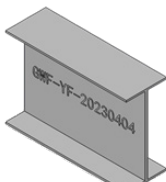


Contour Scanning

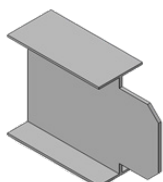
Possible Processing:



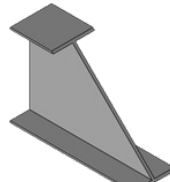
Z-Shaped Cutting



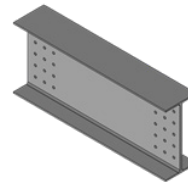
Part Marking



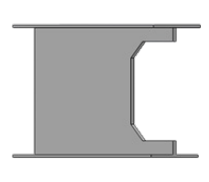
Locking Cutting



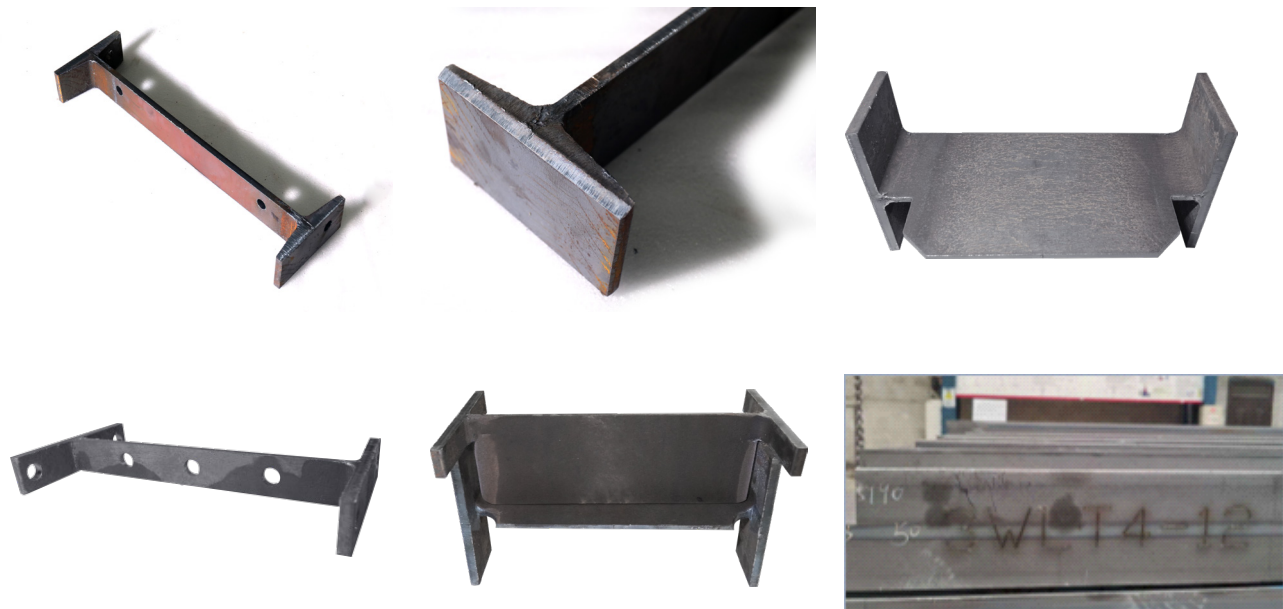
45° Bevel Cutting



Bolt Holes



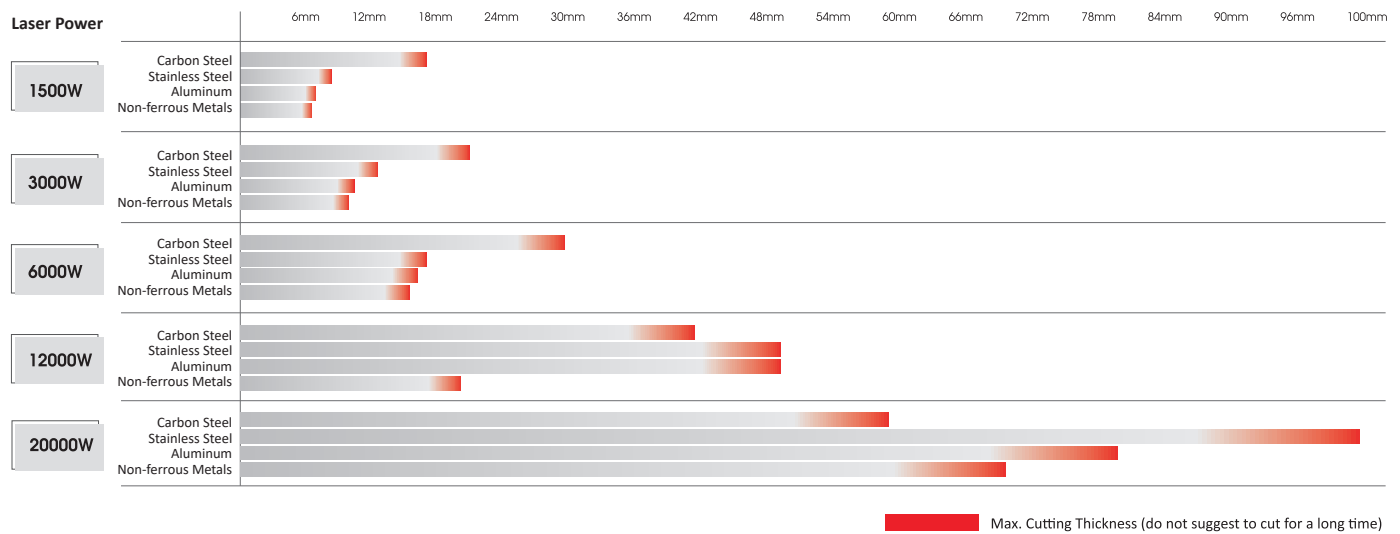
Fore-shaft



Technical Parameters	Specifications
Laser Power	12kW/20kW/30kW
Bed Size	24,000 x 1200 x 500 mm (other sizes available)
Machines Size	32300 x 4780 x 3590 mm
Laser Source Type	Max
Laser Head	BOCI 3D Cutting head with bevel cutting
Cooling Type	Han-Li Industrial Water Chiller
Moving Speed	50m/min
Acceleration	0.5G
Positioning Accuracy	±0.25mm/m
Re-positioning Accuracy	±0.05mm
Power Supply	Machine: 12kW = 415V 50Hz 100amp 20kW = 415V 50Hz 150amp 30kW = Please discuss with your Koenig representative
Gas Regulation	Software controlled electronic low- pressure O2 regulator (for fine adjustment at low pressure) And high pressure N2 and Compressed air electronic regulator (high pressure cutting)
Gas Connection	O2 (mild steel and copper cutting) – 4 pack min Min 99.7% purity – 10m3/h maximum flow rate – 10bar max pressure N2 (Stainless, Aluminium, Brass and thin Mild steel cutting) – 9 pack min Min 99.9% purity – 40m3/h maximum flow rate – 24bar max pressure Compressed air (Stainless, Aluminium, Brass and thin Mild steel cutting) SEE OUR 20DHY-20Bar COMPRESSOR OPTIONS
Working Environment	Temperature:0-45C, Humidity 5-95% (No Condensate Water)

Fiber Power Explained

What Power Do You Really Need for Your Application?



What Do We Recommend For Reliable Production?

800W Laser Source

- Up to 8mm Carbon steel
- Up to 4mm Stainless steel
- Up to 2mm Aluminium
- Up to 2mm Brass/non-ferrous

3kW Laser Source

- Up to 20mm Carbon steel
- Up to 12mm Stainless steel
- Up to 10mm Aluminium
- Up to 7mm Brass/non-ferrous

20kW Laser Source

- Up to 50mm Carbon steel
- Up to 40mm Stainless steel
- Up to 30 mm Aluminium
- Up to 30mm Brass/non-ferrous

1200W Laser Source

- Up to 12mm Carbon steel
- Up to 6mm Stainless steel
- Up to 3mm Aluminium
- Up to 3mm Brass/non-ferrous

6kW Laser Source

- Up to 25mm Carbon steel
- Up to 18mm Stainless steel
- Up to 16mm Aluminium
- Up to 10mm Brass/non-ferrous

30kW Laser Source

- Up to 60mm Carbon steel
- Up to 40mm Stainless steel
- Up to 40mm Aluminium
- Up to 40mm Brass/non-ferrous

1.5kW Laser Source

- Up to 14mm Carbon steel
- Up to 7mm Stainless steel
- Up to 5mm Aluminium
- Up to 3mm Brass/non-ferrous

12kW Laser Source

- Up to 40mm Carbon steel
- Up to 40mm Stainless steel
- Up to 25mm Aluminium
- Up to 16mm Brass/non-ferrous

Note:

- For Aluminium/Brass/Copper (non-ferrous) cutting, in 1.5kW - IPG laser source is required
- For Aluminium/Brass/Copper (non-ferrous) cutting, in 3kW and above - All available brands are safe
- For tube cutting, please contact Koenig to confirm laser power requirements, as thickness capacities vary from those listed above.

⚡ Koenig Machinery - Over 10 Years!

Your Trusted Local Machine Solution Expert

Australian-Based Sales, Service & Support You Can Rely On

For over 10 years, Koenig Machinery has been delivering best-in-class CNC laser solutions to businesses across Australia. With locally based technicians in Sydney, Melbourne and Brisbane, we provide nationwide coverage, ensuring our customers receive fast, reliable, and expert technical support whenever needed. Our Australian-based customer service and technical support teams operate from our Melbourne head office, delivering responsive assistance tailored to local business needs.

Investment In Innovation & Customer Experience

At Koenig Machinery, we are committed to continuous investment in technology, facilities, and customer service. Australia's largest range of demonstration machines in our Brisbane, Sydney and Melbourne showrooms, where we feature the latest in CNC laser machinery, providing live demonstrations and a dedicated space for technology development. We believe in empowering our customers with firsthand experience of the precision, efficiency, and reliability that our machines offer.

Strong Industry Partnerships & Long-Term Commitment

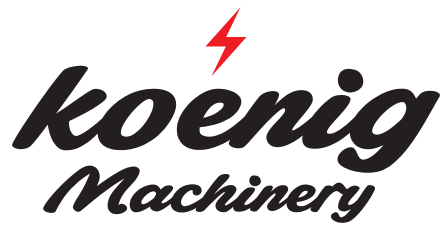
As a trusted supplier with industry-leading manufacturer relationships, we provide Australian businesses with high-quality CNC laser equipment designed for performance and durability. Our commitment to long-term customer relationships is reflected in our ongoing investment in technical staff, service and support teams, as well as enhanced marketing and management infrastructure. These strategic investments enable us to meet the growing demands of our expanding customer base across the Australian continent.

Why Choose Koenig Machinery?

- Locally based Australian technicians covering the entire country.
- Australian-based technical support and customer service from our Melbourne head office.
- Over 10 years of trusted service to Australian businesses.
- Ongoing investment in a state-of-the-art Melbourne showroom with the latest CNC laser technology.
- Commitment to long-term partnerships with expanded service, support, and management capabilities.
- Experience the Koenig Machinery difference – your partner in precision and performance.

Contact us today to learn more!



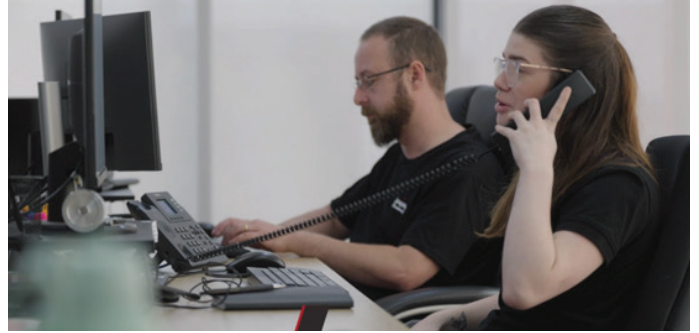


⚡ Services



Machine Servicing

We offer scheduled maintenance and onsite service calls at reasonable rates. Our technicians work with you to maximize uptime and keep your business running economically.



Technical Support

Enjoy free lifetime phone and email support by Australians in Melbourne, Sydney and Brisbane. We provide onsite assistance and technical support to help you identify the right solution.



Operator Training

Our comprehensive on-site training ensures your team is confident in software, machine procedures, and maintenance. We empower you to run your equipment solo and successfully.



Machine Installations

Highly trained technicians handle your professional installation, assembly, and leveling. We calibrate the machine system and settings specifically to your needs to ensure optimal performance.



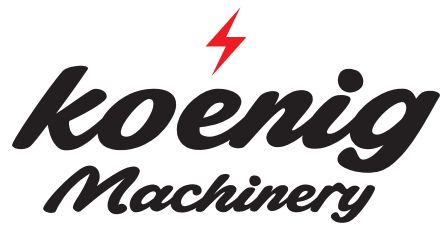
Machine Consumable Warehouse

As a major Australian supplier, we stock over 100 varieties of acrylic sheets, laser plywood, nozzles, and lenses. One-stop sourcing ensures your production never stops.



Machine Spare Parts Warehouse

Our local warehouses stock essential components like air compressors and water chillers. We ensure product compatibility and fast shipping Australia-wide to reduce your setup hassles.



⚡ Testimonials



"Partnering with Koenig Machinery allowed us to internalise production, ensuring total quality control. Their 3kW GA Pro delivered immediate ROI, faster turnarounds, and complete engineering independence."

RMS Manufacturing, Victoria AUS

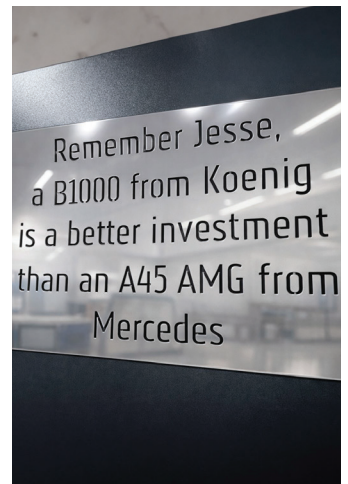
"Koenig has been excellent. Their support is levels above the competition, and the 75% reduction in production time has transformed our business. We have no regrets."

SPS Drains, New South Wales AUS



"Since installing our Koenig fiber laser, we've slashed lead times from weeks to days. Their local support and high-precision machinery have revolutionized our production efficiency."

Elanora Signs, New South Wales AUS



"Koenig is a stable partner. Their support is a phone call away, and the efficiency is undeniable—our finishing time dropped from twenty hours to twenty minutes."

Maker Supplies, South Australia AUS

Showrooms

View a machine in one of our showrooms located in Melbourne, Sydney or Queensland and have your questions answered by one of our qualified in-house technicians.



Victoria - Head Office and Showroom

55 Metrolink Circuit

Campbellfield VIC 3061

Open: 9am-5pm Monday - Friday

PH: (03) 9037 0826



NSW - Branch and Showroom

U10, 242D New Line Rd

Dural NSW 2158

Open: 9am-5pm Monday - Friday

PH: (02) 8408 0265



QLD - Branch and Showroom

4/23 Ford Rd

Coomera QLD 4209

Open: 9am-5pm Monday - Friday

PH: (07) 2802 5475

**Prices, features, and imagery are subject to change without notice.
Please check our website for the most up-to-date information.**